# TM 9-2320-242-10-2 T.O. 36A12-1A-2051-2

**TECHNICAL MANUAL** 

## SCHEDULED MAINTENANCE

OPERATOR LEVEL TRUCK, CARGO: 1-1/4-TON, 6x6, M561 (NSN 2320-00-873-5407) TRUCK, AMBULANCE: 1-1/4-TON, 6x6, M792 (NSN 2310-00-832-9907) (DIESEL) Chapter 1 Preventive Maintenance

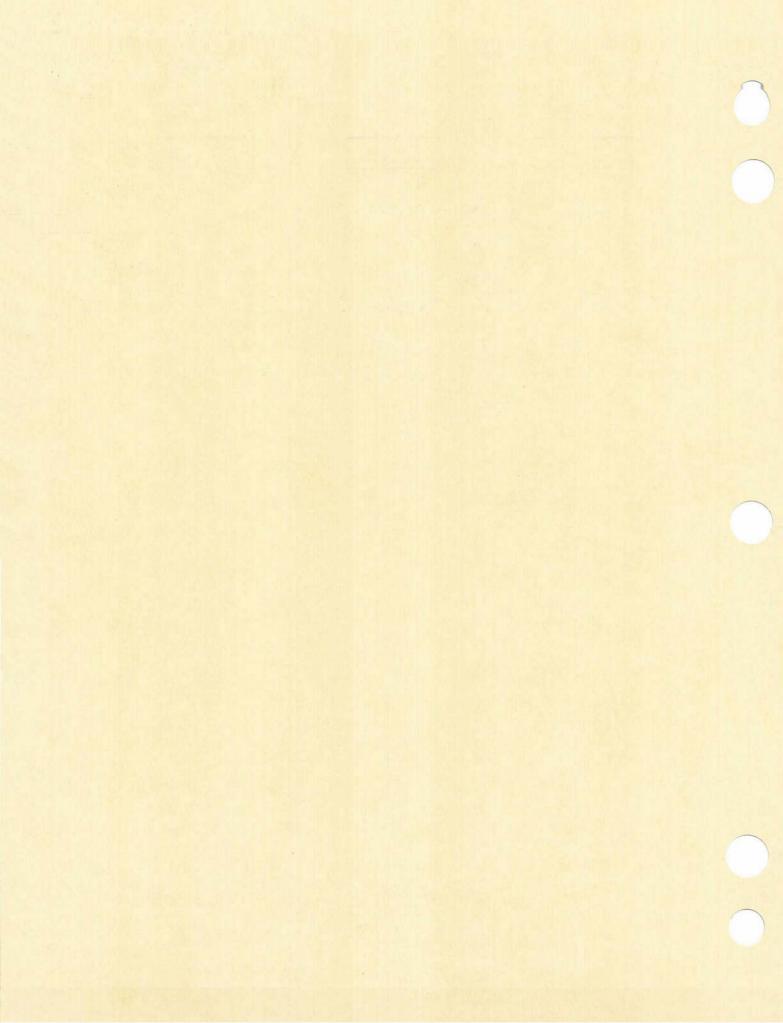
Chapter 2 Checkout, Alinement, and Adjustment

Chapter 3 Lubrication

Chapter 4 Scheduled Maintenance of Material Used in Conjunction with Major Items

# DEPARTMENTS OF THE ARMY AND THE AIR FORCE

SEPTEMBER 1980



### WARNING

### EXHAUST GASES CAN BE DEADLY

Exposure to exhaust gases produces symptoms of headache, dizziness, loss of muscular control, apparent drowsiness, and coma. Permanent brain damage or death can result from severe exposure.

Carbon monoxide occurs in the exhaust fumes of fuel burning heaters and internal combustion engines, and becomes dangerously concentrated under conditions of inadequate ventilation. The following precautions must be observed to insure the safety of personnel whenever fuel burning heater(s) or engine of any vehicle is operated for maintenance purposes or tactical use.

Do not operate heater or engine of vehicle in an enclosed area unless it is adequately ventilated.

Do not idle engine for long periods without maintaining adequate ventilation in personnel compartments.

Do not drive any vehicle with inspection plates or cover plates removed unless necessary for maintenance purposes.

Be alert at all times during vehicle operation for exhaust odors and exposure symptoms. If either are present, immediately ventilate personnel compartments. If symptoms persist, remove affected personnel from vehicle and treat as follows: expose to fresh air; keep warm; do not permit physical exercise; if necessary, administer artificial respiration.

If exposed, seek prompt medical attention for possible delayed onset of acute lung congestion. Administer oxygen if available.

The best defense against exhaust gas poisoning is adequate ventilation.

#### WARNING

Serious or fatal injury to personnel may result if the following instructions are not complied with.

Use extreme care when removing radiator cap, especially when temperature gage shows above 180°F.

Always wear leather gloves when handling winch cable. Never allow cable to slip through hands. Do not operate winch with less than four turns of cable on drum.

Do not drive truck until the low air pressure warning buzzer is silent and the air pressure gage shows at least 65 PSI. This is the minimum pressure required for safe braking action.

Do not use hand throttle to drive the vehicle.

Do not park truck with front transmission gearshift lever in gear.

If your vehicle class number is greater than the bridge class number, do not cross.

### WARNING

Do not place arms, legs, or objects between tractor and carrier. Any object hanging over this bulkhead may be crushed when truck articulates (turns at the joint).

Before backing up truck, make sure the rear and sides of the truck are clear of personnel and obstructions.

Deep fording may become a swimming operation due to increased water depth. Before fording, make sure that drain plugs are in place and bilge pump is working. Make sure all personnel have on life jackets.

Use extreme care while working in the area of the batteries. Grounding of the positive terminal to the truck frame can cause severe personnel injury and damage to equipment.

When used to carry flammables, explosives, or other hazardous material, equip truck with a fire extinguisher.

\*TM 2320-242-10-2 TO 36A12-1A-2051-2

TECHNICAL MANUAL NO. 9-2320-242-10-2 TECHNICAL ORDER NO. 36A12-1A-2051-2 DEPARTMENTS OF THE ARMY AND THE AIR FORCE Washington, DC, 30 September 1980

**TECHNICAL MANUAL** 

### SCHEDULED MAINTENANCE

# OPERATOR LEVEL TRUCK, CARGO: 1-1/4-TON, 6x6, M561 (NSN 2320-00-873-5407) TRUCK, AMBULANCE: 1-1/4-TON, 6x6, M792 (NSN 2310-00-832-9907) (DIESEL)

Current as of 1 February, 1980

### REPORTING OF ERRORS AND RECOMMENDING IMPROVEMENTS

You can help improve this manual. If you find any mistakes or if you know of a way to improve the procedure, please let us know. Mail your letter, DA Form 2028 (Recommended Changes to Publication and Blank Forms), or DA Form 2028-2 located in the back of this manual direct to: Commander, U.S. Army Tank Automotive Materiel Readiness Command, ATTN: DRSTA-MB, Warren, Michigan 48090. A reply will be furnished to you.

						Paragraph	Page
CHAPTER 1.	PREVENTIVE MAINTENANCE						
	General					1-1	1-1
	Maintenance Forms and Records Preventive Maintenance Checks and					1-1a	1-1
	Services	•	•	•	•	1-1b	1-1

\*This manual, together with TM 9-2320-242-10-1, 30 September 1980; -10-3, 30 September 1980 and -10-4, 30 September 1980 supersedes TM 9-2320-242-10, 4 March 1977.

TM 9-2320-242-10-2

# TABLE OF CONTENTS-CONT

CHAPTER 1 .	- Continued	Paragraph	Page
	General Maintenance Procedures	1-2	1-1
	Cleanliness	1-2a	1-1
	Bolts, Nuts, and Screws	1-2b	1 - 2
	Welds	1-2c	1-2
	Electric Wires and Connectors	1-2d	1 - 2
	Hydraulic Lines and Fittings	1-2e	1-2
	Fluid Leakage	1-3	1-2
CHAPTER	. CHECKOUT, ALINEMENT, AND ADJUSTMENT General		2-1
	. LUBRICATION		
	General	3-1	3-1
	Special Instructions	3-2	3-1
	. SCHEDULED MAINTENANCE OF MATERIAL USED IN CONJUNCTION WITH MAJOR ITEMS		
	General	4-1	4-1
	PMCS Procedures	4-2	4-1

## **CHAPTER 1**

## PREVENTIVE MAINTENANCE

#### 1-1. GENERAL.

a. <u>Maintenance Forms and Records</u>. Every mission begins and ends with the paperwork. There isn't much of it, but you have to keep it up. The forms and records you fill out have several uses; they are a permanent record of the services, repairs, and modifications made on your vehicle; they are reports to Organizational Maintenance and to your Commander; and they are a checklist for you when you want to know what is wrong with the vehicle after its last use, and whether those faults have been fixed. For the information you need on forms and records, see TM 38-750.

b. Preventive Maintenance Checks and Services. (Tables 1-1, 2-1, 3-1 and 4-1)

(1) Do your (B) PREVENTIVE MAINTENANCE just before you operate your vehicle. Pay attention to the CAUTIONS and WARNINGS.

(2) Do your during (D) PREVENTIVE MAINTENANCE while the vehicle and/or its component systems are in operation.

(3) Do your after (A) PREVENTIVE MAINTENANCE right after operating the vehicle. Pay attention to the CAUTIONS and WARNINGS.

(4) Do your (W) PREVENTIVE MAINTENANCE weekly.

(5) Do your (M) PREVENTIVE MAINTENANCE once a month.

(6) If something doesn't work, troubleshoot it with the instructions in this manual and notify your supervisor.

(7) Always do your PREVENTIVE MAINTENANCE in the same order until it gets to be a habit. Once you've had some practice, you'll spot anything wrong in a hurry.

(8) If anything looks wrong and you can't fix it, write it on your DA Form 2404. If you find something seriously wrong, report it to Organizational Maintenance RIGHT NOW.

(9) When you do your PREVENTIVE MAINTENANCE, take along the tools you need to make all the checks. You always need a rag or two, also.

1-2. GENERAL MAINTENANCE PROCEDURES.

a. <u>Cleanliness</u>. Dirt, grease, oil, and debris only get in the way and may cover up a serious problem. Clean as you work and as needed. Use dry cleaning solvent (SD-2) on all metal surfaces.

### WARNING

Dry cleaning solvent, SD-2, used to clean parts is potentially dangerous to personnel and property. Do not use near open flame or excessive heat. Flash point of solvent is 100° F.

b. <u>Bolts, Nuts, and Screws</u>. Check them all for obvious looseness, missing, bent, or broken condition. You can't try them all with a tool, of course, but look for chipped paint, bare metal, or rust around bolt heads. If you find one you think is loose, tighten it, or report it to Organizational Maintenance.

c. <u>Welds</u>. Look for loose or chipped paint, rust, or gaps where parts are welded together. If you find a bad weld, report it to Organizational Maintenance.

d. Electric Wires and Connectors. Look for cracked or broken insulation, bare wired, and loose or broken connectors. Tighten loose connectors and make sure the wires are in good shape.

e. <u>Hydraulic Lines and Fittings</u>. Look for wear, damage, leaks, and make sure clamps and fittings are tight. Wet spots show leaks, of course, but a stain around a fitting or connector can mean a leak. If a leak comes from a loose fitting or connector, tighten it. If something is broken or worn out, report it to Organizational Maintenance.

1-3. FLUID LEAKAGE. It is necessary for you to know how fluid leakage affects the status of the hydraulic system. The following are definitions of the types/classes of leakage you need to know to be able to determine the status of your vehicle. Learn, then be familiar with them and REMEMBER -- WHEN IN DOUBT, NOTIFY YOUR SUPERVISOR!

### CAUTION

Equipment operation is allowable with minor leakages (Class I or II). Of course, consideration must be given to the fluid capacity in the item/system being checked/ inspected. When in doubt, notify your supervisor.

When operating with Class I or II leaks, continue to check fluid levels as required in your PMCS.

Class III leaks should be reported to your supervisor or to Organizational Maintenance.

- a. <u>Class I</u>. Seepage of fluid (as indicated by wetness or discoloration) not great enough to form drops.
- b. <u>Class II</u>. Leakage of fluid great enough to form drops but not enough to cause drops to drip from item being checked/inspected.
- c. <u>Class III</u>. Leakage of fluid great enough to form drops that fall from the item being checked/inspected.

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation A-After operation W-Weekly

Item		Ir	terv	val		Item to be Inspected Procedure: Check for and have repaired, filled,	Equipment is not ready/	
No.	В	D	A	W	M	or adjusted as needed	available if:	
						NOTE Perform weekly as well as before PMCS's if: You are the assigned driver but have not operated the vehicle since the last weekly PMCS; or you are operating the		
						vehicle for the first time. <u>MAKE THE FOLLOWING WALK-AROUND</u> <u>CHECKS</u>		
1	0					EXTERIOR OF VEHICLE a. Check for obvious damage to hull, such as holes and cracks. Check for con- dition of doors and door seals. Check tires for cuts, lodged debris, abrasions and gen- eral condition. Check for evidence of fluid (fuel, oil or water) leakage. Make sure that there are no foreign objects caught between tractor and carrier. Remove any mud, brush or debris from underside of vehicle. Check for security and condition of equip- ment and tools.	Tires have cuts, gouges or cracks which would re- sult in tire fail- ure. One or more tires unservice- able or missing. NOTE Unserviceable includes tires which are cut	
	0					NOTE A before operation check of the tailgate seals and hull access covers is required if necessity for vehicle swimming or fording is anticipated. b. Check for presence and security of hull access covers and condition of tailgate seals which might impair swimming operations.	or gouged. Class III oil and water leakage. Any fuel leakage Any brake fluid leakage. Defective tail- gate seals or missing access covers.	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation

A-After operation W-Weekly

Item		Iı	nter	val		Item to be Inspected	Equipment is
No.	В	D A W M Procedure: Check for and have repaired, filled, or adjusted as needed		A W M		not ready/ available if:	
2	•					LIGHTS, REFLECTORS, MIRRORS, AND WINDSHIELD a. Check for operation of lights, horns, and windshield wipers.	Headlight, tail- light or horn
3	•					b. Check mirrors for adjustment.	inoperative dur- ing noncombat conditions.
				•		Check tires for correct air pressure.    psi    Highway	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation A-After operation W-Weekly

Item		Ir	nter	val		Item to be Inspected	Equipment is
No.	B  D  A  W  M  Procedure: Check for and have repaired, filled, or adjusted as needed					not ready/ available if:	
4				•		ARTICULATION JOINT ASSEMBLY a. Check for loose or damaged parts. b. Check electrical connector (1) and hydraulic and air line connectors (2).	
5						TA 045658 SUSPENSION ASSEMBLIES	
					•	Visually inspect springs, shock absorbers, A-frames, suspension arms, and attaching hardware for damage or leakage.	
6					•	STEERING Visually inspect steering system and components for damage or leaks (under carriage outside outside hull).	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation

A-After operation W-Weekly

ltem		I	nter	val		Item to be Inspected	Equipment is
No.	B	D	A	w	M	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:
7						POWER TRAIN	
					•	Visually inspect transmission, transfer and differentials for damage or leaks. Look for puddles under the differentials. Inspect propeller shaft and U-joints for obvious damage.	
8						BATTERIES AND COVERS	
				•		Visually check for loose, damaged or corroded cables (1), connectors (2) and holddown brackets (3). Check electrolyte level in batteries.	
						TA 045657	
						NOTE Notify organizational maintenance if fluid level is low or boiling.	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation A-After operation M-Monthly W-Weekly

Item Interval		item to be inspected		Item to be Inspected Procedure: Check for and have repaired, filled,	Equipment is not ready/		
No.	В	D	A	W	М	or adjusted as needed	available if:
						MAKE THE FOLLOWING ENGINE COMPART- MENT CHECKS	
9						FUEL FILTERS, PRIMARY AND SECONDARY	
				•		Drain about 1/2 cup of fuel from each filter and examine drained fuel for water or contaminants.	
10						EXHAUST SYSTEM	
				•		Visually check tailpipe, exhaust manifold, and muffler for holes, evidence of leaks, and security of clamps.	Any exhaust leakage.
11		1				FUEL SUPPLY AND COOLANT LINES	
					•	Inspect fuel and coolant lines, hoses, and connections for evidence of leaks or damage.	Any fuel leakage.

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation

A-After operation W-Weekly

	Ir	iter	val		Item to be Inspected	Equipment is
В	D	A	w	М	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:
Ð					ENGINE (OIL) Check oil level, safe operating level is between the add and full mark on dipstick (1). Take off filler cap (2) and add oil as necessary. Do not exceed the full mark on dipstick.	
					<image/>	
-						ENGINE (OIL) Check oil level, safe operating level is between the add and full mark on dipstick (1). Take off filler cap (2) and add oil as necessary. Do not exceed the full mark on dipstick.

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation

Т

A-After operation W-Weekly

Item			val		Item to be Inspected	Equipment is	
No.	No. B D	A	w	М	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:	
13						COOLANT LEVEL WARNING Use extreme care in removing coolant	
						filler cap when temperature gage reads about 180°F. You may be burned if you are not careful.	
				•		Check coolant level. Level should be above radiator core and about 1/2 inch below bottom of filler neck of surge tank. Add coolant if needed.	
14						DRIVE BELTS	
					•	Inspect belts for cracks, missing pieces, fraying or glazing of belt surfaces.	
						MAKE THE FOLLOWING IN-CAB CHECKS	122
					5	INSTRUMENTS	
15	•	•				Check all instruments for normal indications.	Engine oil pres- sure less than 18 psi or tem-
						a. Watch the oil pressure gage. If pressure doesn't come up to 12 psi within 10 seconds after starting engine, stop the engine. Normal operating range is 18-30 psi.	perature in excess of 200°F
						b. Battery generator indicator must register in the green during engine operation.	
						c. Normal operating temperature range is 160-200°F.	

NOTE: These checks are to be made in the order listed, within designated interval.

**B-Before** operation **D**-During operation A-After operation W-Weekly

Item		I	nter	val		Item to be Inspected	Equipment is
No.	в	D	A	w	М	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:
15 (cont) 16		0				d. Fuel indicator should read above E. FUEL BATTERY GENERATOR	
						AIR BOX HEATER MEATER MEATER	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation A-After operation W-Weekly

Item		Ir	nter	val		Item to be Inspected	Equipment is
No.	В	D	A	w	M	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:
17		•				BILGE PUMP During vehicle operation but prior to swimming, turn on bilge pump switch to check if pump operates. Don't operate the pump dry longer than 12 seconds.	If bilge pump is inoperative, vehicle will not be used in swimming or fording operation.
18		•				OPERATING CONTROLS Check clutch and brake pedal free play. Operate vehicle and observe operation of the clutch, steering mechanism, service brakes, parking brake, engine and power train components (transmission, transfer, differentials, propeller shafts and universal joints). Note unusual lack of power, clutch and braking action; difficulty in steering, unusual noises and vibration of drive train components; and thumping of tires.	Clutch inoper- ative, slipping or definite graft or chatter. Engine inoper- ative, perfor- mance inade- quate or unusual noises or vibrations. Transmission or transfer inoperative. Service brakes do not operate properly. Any brake fluid leakage.

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation

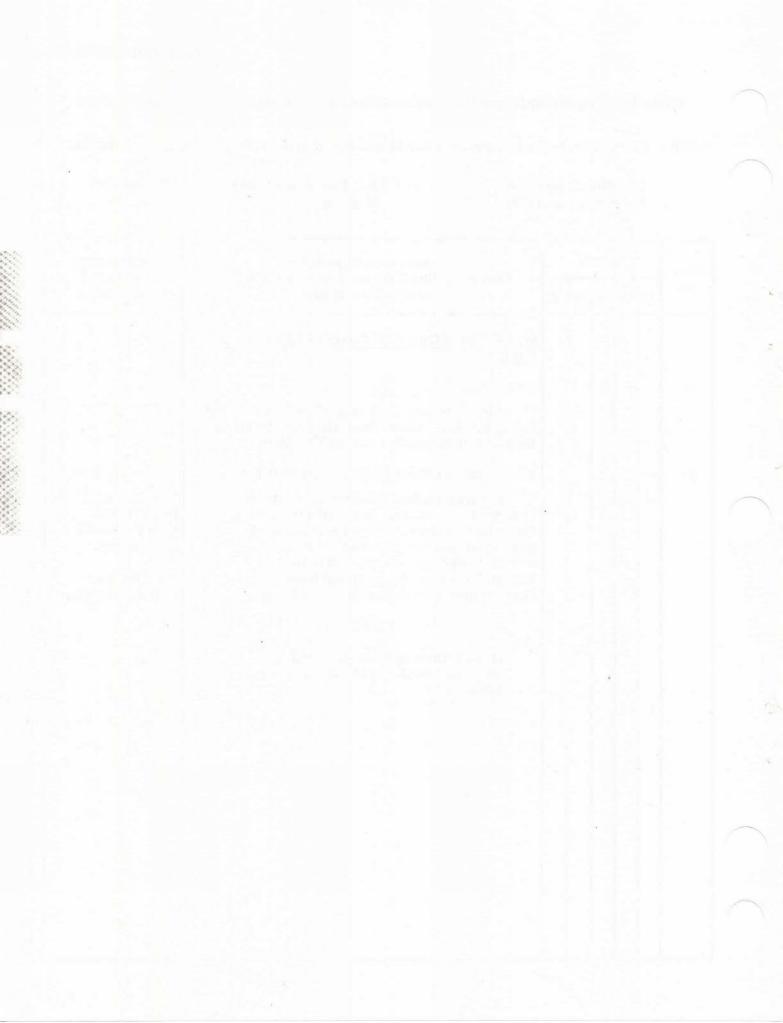
A-After operation W-Weekly

Item		Iı	nter	val		Item to be Inspected	Equipment is
No.	B	D	A	w	М	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:
19						CARRIER EMERGENCY STOP SIGNAL NOTE	
	•					A before operation check is required when transporting personnel in the carrier. Check that the carrier emergency stop signal works properly. When carrier PUSH TO STOP button (1) is pressed in, STOP- LIGHT (2) will come on.	Stop signal not working. (Truck will not be used to carry personnel.)
						PUSH TO STOP O	
9						TA 045663	

NOTE: These checks are to be made in the order listed, within designated interval.

B-Before operation D-During operation A-After operation W-Weekly

Item		Ir	iter	val		Item to be Inspected Procedure: Check for and have repaired, filled, or adjusted as needed	Equipment is not ready/ available if:
No.	В	D	A	w	M		
	•	D	A .	•	М		



## **CHAPTER 2**

## CHECKOUT, ALINEMENT, AND ADJUSTMENT

There are no scheduled checkout, alinement or adjustment procedures to be done at the operator's level of maintenance.

## **CHAPTER 3**

## LUBRICATION

3-1. GENERAL. Refer to Lubrication Order LO 9-2320-242-12 for lubrication of the vehicle.

3-2. SPECIAL INSTRUCTIONS. After fording or swimming operations lubricate all universal and slip joints. Steering system support and idler arm fittings. Refer to LO 9-2320-242-12.

## **CHAPTER 4**

## SCHEDULED MAINTENANCE OF MATERIAL USED IN CONJUNCTION WITH MAJOR ITEMS

4-1. GENERAL. These preventive maintenance checks and services (PMCS) cover the special purpose kits supplied as part of the vehicle. The special purpose kits include the winch kit, winterization kit  $(-25^{\circ})$ , arctic kit, and arctic closure winterization kit.

4-2. PMCS PROCEDURES. Refer to chapter 1, para 1-1 for the purpose and use of the columns in the PMCS table.

## Table 4-1. Operator/Crew Preventive Maintenance Checks and Services for Special Purpose Kits

NOTE: These checks are to be made in the order listed, within designated interval.

**B-Before** operation D-During operation A-After operation W-Weekly

Item	Interval					Item to be Inspected	Equipment is	
No.	В	D	A	w	M	Procedure: Check for and have repaired, filled, or adjusted as needed	not ready/ available if:	
1						WINCH KIT		
					•	a. Check for presence of shear pin and operation of winch brake.		
					•	b. Check gearbox oil level. Level should be to bottom side of plugs.	-	
					•	c. Check condition of cable (i.e., kinks, frays) within the first 30 ft of cable.		
2						WINTERIZATION KIT		
	•			•		a. Check for evidence of fuel or exhaust leaks.	Any fuel or exhaust leakage	
					•	b. Check the canopy and doors for security and damage.		
							the second second	

By Order of the Secretaries of the Army and the Air Force:

E. C. MEYER General, United States Army Chief of Staff

Official:

J. C. PENNINGTON Major General, United States Army The Adjutant General

Official:

LEW ALLEN, JR., General, USAF Chief of Staff

VAN L. CRAWFORD, JR., Colonel, USAF Director of Administration

### Distribution:

To be distributed in accordance with DA Form 12-38, Operator Maintenance requirements for Truck, Cargo, 1-1/4 Ton, M561 and Truck Ambulance, 1-1/4 Ton, M792.

♥ U.S. GOVERNMENT PRINTING OFFICE: 1980-650-087/171



RECOMMENDED CHANGES TO EQUIPMENT TECHNICAL PUBLICATIONS Something wrong WITH THIS PUBLICATION? FROM (PRINT YOUR UNIT'S COMPLETE ADDRESS) CDR, 1st Bn, 65th ADA THEN. . . JOT DOWN THE DOPE ABOUT IT ON THIS Attn: SP4 Jane Idone FORM, CAREFULLY TEAR IT Key West, FL 33040 OUT, FOLD IT AND DROP IT DATE SENT IN THE MAIL! 6 October 1980 PUBLICATION TITLE PUBLICATION DATE OPERATOR PUBLICATION NUMBER 30 dept. 80 SCHEDULED MAINTENANCE MANUAL TM 9-2320-242-10-2 PIN-POINT WHERE IT IS IN THIS SPACE TELL WHAT IS WRONG BE EXACT. AND WHAT SHOULD BE DONE ABOUT IT: FIGURE TABLE PAGE PARA-NO NO NO GRAPH Stem 16 AIR CLEANER INDICATOR 1-1 1-10 Second sentence reads "If red band covers me half or more, air cleaner filter needs deaning. "Should read "of red band covers me - half or more of indicator window, air deamer filter needs cleaning." Stem 19 CARRIER EMERGENCY STOP SIGNAL 1-1 1-12 Change illustration callout. Reason: PUSH TO STOP button (4) should be PUSH TO STOP buttom (1). fourth sentence reads "... see TM 38-75." 1-1 1-1 a Should read " see TM 38-750." PRINTED NAME GRADE OR TITLE AND TELEPHONE NUMBER SIGN HERE Jane Idore SP4 Jane Idone Autovon 222-2224 PS -- IF YOUR OUTFIT WANTS TO KNOW ABOUT YOUR PREVIOUS EDITIONS DA 1 JUL 79 2028-2 RECOMMENDATION MAKE A CARBON COPY OF THIS ARE OBSOLETE. AND GIVE IT TO YOUR HEADQUARTERS



7 5.2		Somethin	
	DOPE ABOU' FORM, CARE	T DOWN THE T IT ON THIS FULLY TEAR IT T AND DROP IT	IM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
IBLICATION NUMBER		PUBLICATION DATE	PUBLICATION TITLE
TM 9-2320-24	2-10-2	30 Sept 80	OPERATOR SCHEDULED MAINTENANCE MANUAL
E EXACT PIN-POINT	WHERE IT IS	THIS SPACE TELL WHAT	IS WRONG
NO. GRAPH N	IQ. NO.		
PRINTED NAME, GRADE C	OR TITLE, AND TELEPHO	INE NUMBER SIG	N MERE:

REVERSE OF DA FORM 2028-2

FILL IN YOUR UNIT'S ADDRESS

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS PENALTY FOR PRIVATE USE \$300 POSTAGE AND FEES PAID DEPARTMENT OF THE ARMY

DOD 314



1

TEAR ALONG PERFORATED LINE

1

COMMANDER U.S. ARMY TANK - AUTOMOTIVE MATERIEL READINESS COMMAND ATTN: DRSTA-MB WARREN, MI 48090

.

FOLD BACK

7 5.2		Somethin	
	DOPE ABOU' FORM, CARE	T DOWN THE T IT ON THIS FULLY TEAR IT T AND DROP IT	IM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
IBLICATION NUMBER		PUBLICATION DATE	PUBLICATION TITLE
TM 9-2320-24	2-10-2	30 Sept 80	OPERATOR SCHEDULED MAINTENANCE MANUAL
E EXACT PIN-POINT	WHERE IT IS	THIS SPACE TELL WHAT	IS WRONG
NO. GRAPH N	IQ. NO.		
PRINTED NAME, GRADE C	OR TITLE, AND TELEPHO	INE NUMBER SIG	N MERE:

REVERSE OF DA FORM 2028-2

FILL IN YOUR UNIT'S ADDRESS

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS PENALTY FOR PRIVATE USE \$300 POSTAGE AND FEES PAID DEPARTMENT OF THE ARMY

DOD 314



1

TEAR ALONG PERFORATED LINE

1

COMMANDER U.S. ARMY TANK - AUTOMOTIVE MATERIEL READINESS COMMAND ATTN: DRSTA-MB WARREN, MI 48090

.

FOLD BACK

7 5.2		Somethin	
	DOPE ABOU' FORM, CARE	T DOWN THE T IT ON THIS FULLY TEAR IT T AND DROP IT	IM: (PRINT YOUR UNIT'S COMPLETE ADDRESS)
IBLICATION NUMBER		PUBLICATION DATE	PUBLICATION TITLE
TM 9-2320-24	2-10-2	30 Sept 80	OPERATOR SCHEDULED MAINTENANCE MANUAL
E EXACT PIN-POINT	WHERE IT IS	THIS SPACE TELL WHAT	IS WRONG
NO. GRAPH N	IQ. NO.		
PRINTED NAME, GRADE C	OR TITLE, AND TELEPHO	INE NUMBER SIG	N MERE:

REVERSE OF DA FORM 2028-2

FILL IN YOUR UNIT'S ADDRESS

DEPARTMENT OF THE ARMY

OFFICIAL BUSINESS PENALTY FOR PRIVATE USE \$300 POSTAGE AND FEES PAID DEPARTMENT OF THE ARMY

DOD 314



1

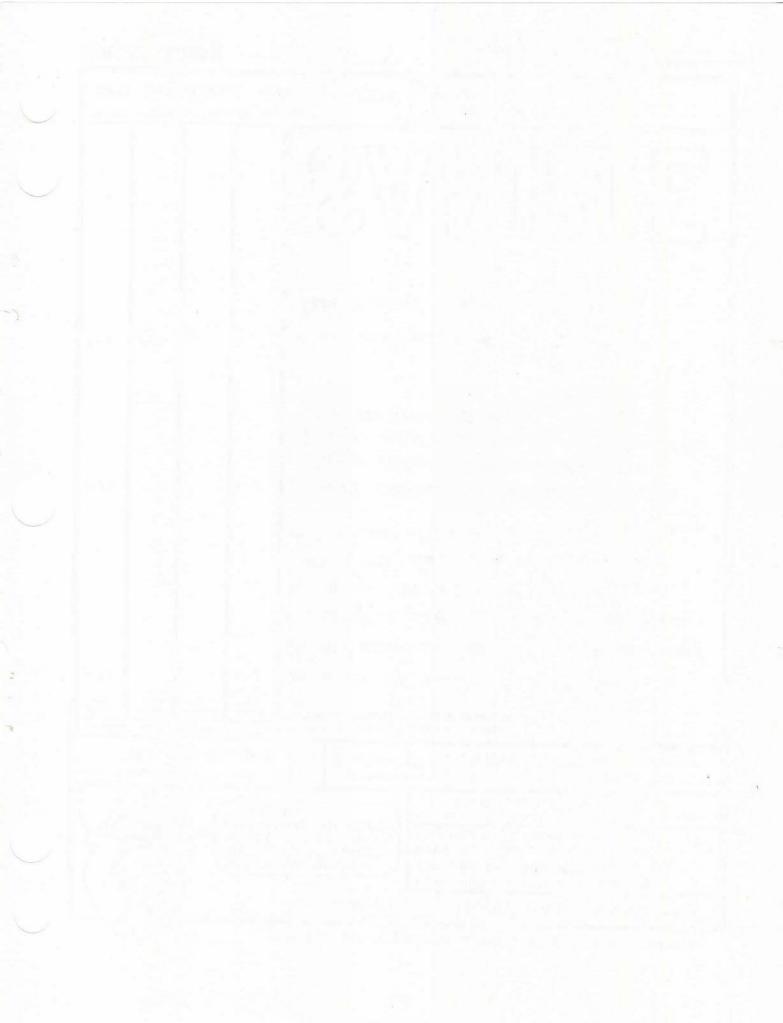
TEAR ALONG PERFORATED LINE

1

COMMANDER U.S. ARMY TANK - AUTOMOTIVE MATERIEL READINESS COMMAND ATTN: DRSTA-MB WARREN, MI 48090

.

FOLD BACK





#### THE METRIC SYSTEM AND EQUIVALENTS

#### LINEAR MEASURE

1 Centimeter = 10 Millimeters = 0.01 Meters = 0.3937 Inches 1 Meter = 100 Centimeters = 1,000 Millimeters = 39.37 Inches 1 Kilo Meter = 1,000 Meters = 0.621 Miles

#### WEIGHTS

1 Gram = 0.001 Kilograms = 1,000 Milligrams = 0.035 Ounces

- 1 Kilogram = 1,000 Grams = 2.2 Lb
- 1 Metric:Ton = 1,000 Kilograms = 1 Megagram = 1.1 Short Tons

#### LIQUID MEASURE

1 Milliliter = 0.001 Liters = 0.0338 Fluid Ounces

1 Liter = 1,000 Milliliters = 33.82 Fluid Ounces

#### SQUARE MEASURE

1 Sq Centimeter = 100 Sq Millimeters = 0.155 Sq Inches 1 Sq Meter = 10,000 Sq Centimeters = 10.76 Sq Feet 1 Sq Kilometer = 1,000,000 Sq Meters = 0.386 Sq Miles

#### CUBIC MEASURE

1 Cu Centimeter = 1,000 Cu Millimeters = 0.06 Cu Inches 1 Cu Meter = 1,000,000 Cu Centimeters = 35.31 Cu Feet

#### TEMPERATURE

5/9 (° F -32) = °C 212° Fahrenheit is equivalent to 100° Celsius 90° Fahrenheit is equivalent to 32.2° Celsius 32° Fahrenheit is equivalent to 0° Celsius 9/5 (C ° + 32) F °

### APPROXIMATE CONVERSION FACTORS

	70	MULTIPLY BY	
TO CHANGE	TO Centimeters	2.540	
Inches		0.305	5-1 0
Feet	Meters	0.914	1 -
Yards	Meters	1.609	Ŧ
Miles	Kilometers	2.22.2	2-1-
Square Inches	Square Centimeters	6.451	1 1
Square Feet	Square Meters	0.093	1
Square Yards	Square Meters	0.836	
Square Miles	Square Kilometers	2.590	1 1 1
Acres	Square Hectometers	0.405	E
Cubic Feet	Cubic Meters.	0.028	E I
Cubic Yards	Cubic Meters.	0.765	E
Fluid Ounces	Milliliters.	29.573	
Pints	Liters	0.473	F-1-1
Quarts	Liters	0.946	-
Gallons	Liters	3.785	0 4
Ounces	Grams	28.349	- F
Pounds	Kilograms	0.454	
Short Tons.	Metric Tons	0.907	
Pound-Feet	Newton-Meters	1.356	
Pounds Per Square Inch	Kilopascals.	6.895	
Miles Per Gallon.	Kilometers Per Liter	0.425	. E
	KIIOIIICICISICI LIUCI		
	Kilometers Per Hour	1 609	E
Miles Per Hour	Kilometers Per Hour	1.609	m
	то	MULTIPLY BY	7 Huth 3
Miles Per Hour	<b>TO</b> Inches	MULTIPLY BY 0.394	7 11 3
Miles Per Hour	<b>TO</b> Inches	MULTIPLY BY 0.394 3.280	rhuhuh 3
Miles Per Hour	<b>TO</b> Inches	MULTIPLY BY 0.394 3.280 1.094	hiphilitites
Miles Per Hour	TO      Inches      Feet.      Yards      Miles	MULTIPLY BY 0.394 3.280 1.094 0.621	stribultului 3
Miles Per Hour	TO Inches Feet. Yards. Miles Square Inches	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155	whether traffer the
Miles Per Hour.    TO CHANGE    Centimeters    Meters    Meters    Kilometers.    Square Centimeters.    Square Meters	TO Inches Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764	5 6 7 1 2
Miles Per Hour.    TO CHANGE    Centimeters    Meters    Meters    Square Centimeters.    Square Meters    Square Meters.    Square Meters.	TO Inches Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196	1414 1414 1414 1414 1414 1414 1414 141
Miles Per Hour.	TO Inches Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764	11111111111111111111111111111111111111
Miles Per Hour.    TO CHANGE    Centimeters    Meters    Meters    Square Centimeters    Square Meters    Square Hectometers	TO Inches Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386	4 5 6 7 1414141414141414141414
Miles Per Hour.    TO CHANGE    Centimeters    Meters    Meters    Square Centimeters    Square Meters    Square Kilometers    Square Kilometers    Square Hectometers    Cubic Meters.	TO Inches Feet. Yards. Miles Square Inches Square Feet Square Yards Square Miles. Acres. Cubic Feet.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471	4 1 5 6 7 7 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1
Miles Per Hour.    TO CHANGE    Centimeters    Meters    Meters    Square Centimeters    Square Meters    Square Hectometers	TO Inches Feet. Yards. Miles. Square Inches. Square Feet Square Yards. Square Miles. Acres.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315	ritight the state of the state
Miles Per Hour. TO CHANGE Centimeters Meters Meters Meters Square Centimeters Square Meters Square Meters Square Meters Square Hectometers Square Hectometers Cubic Meters. Cubic Meters. Millimeters.	TO Inches Feet. Yards. Miles. Square Inches Square Inches Square Feet Square Yards Square Miles. Acres. Cubic Feet. Cubic Yards.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308	3 4 5 6 7 Hititritritritritritritri
Miles Per Hour.TO CHANGECentimetersMetersMetersKilometersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare MetersSquare HectometersSquare HectometersCubic Meters.Cubic Meters.MillimetersLiters	TO Inches Feet. Yards. Miles Square Inches Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034	ritight the state of the state
Miles Per Hour. TO CHANGE Centimeters Meters Meters Meters Square Centimeters Square Meters Square Meters Square Meters Square Hectometers Square Hectometers Cubic Meters. Cubic Meters. Millimeters.	TO Inches Feet. Yards. Yards. Miles Square Inches Square Inches Square Feet Square Yards Square Miles Acres. Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113	ritight the state of the state
Miles Per Hour.TO CHANGECentimetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare MetersSquare HectometersSquare HectometersCubic Meters.Cubic Meters.MillimetersLitersLiters	TO Inches Feet. Yards. Yards. Square Inches Square Inches Square Feet Square Yards Square Miles. Acres Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035	ritight the start of the start
Miles Per Hour.TO CHANGECentimetersMetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare MetersSquare HectometersSquare HectometersCubic Meters.Cubic Meters.MillimetersLitersLitersLiters	TO Inches Feet. Yards. Square Inches Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts Gallons.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035 2.205	white the second s
Miles Per Hour.TO CHANGECentimetersMetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare MetersSquare HectometersCubic MetersCubic MetersLitersLitersLitersLitersGrams	TO Inches Feet. Yards. Miles Square Inches Square Feet Square Yards Square Yards Square Miles Acres. Cubic Feet. Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts Gallons. Ounces. Pounds. Short Tons.	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035 2.205 1.102	CM. 2 3 4 5 6 7 1414 1414 1414 1414 1414 1414 1414 14
Miles Per Hour.TO CHANGECentimetersMetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare HectometersCubic Meters.Cubic Meters.LitersLitersLitersLitersGramsKilogramsMetric TonsNewton-Meters	TO Inches Feet. Yards. Miles Square Inches Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet. Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts Gallons. Ounces. Pounds. Short Tons. Pound-Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035 2.205 1.102 0.738	white the second s
Miles Per Hour.TO CHANGECentimetersMetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare MetersSquare HectometersCubic MetersCubic MetersLitersLitersLitersGramsKilogramsMetric Tons	TO Inches Feet. Yards. Miles Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet. Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts Gallons. Ounces. Pounds. Short Tons. Pounds. Short Tons. Pounds Per Square Inch	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035 2.205 1.102 0.738 0.145	CM. 2 3 4 5 6 7 1414 1414 1414 1414 1414 1414 1414 14
Miles Per Hour.TO CHANGECentimetersMetersMetersMetersSquare CentimetersSquare MetersSquare MetersSquare MetersSquare HectometersCubic Meters.Cubic Meters.LitersLitersLitersLitersKilogramsKilogramsMetric TonsNewton-Meters	TO Inches Feet. Yards. Miles Square Inches Square Inches Square Feet Square Yards Square Miles Acres Cubic Feet. Cubic Feet. Cubic Feet. Cubic Yards Fluid Ounces Pints Quarts Gallons. Ounces. Pounds. Short Tons. Pound-Feet	MULTIPLY BY 0.394 3.280 1.094 0.621 0.155 10.764 1.196 0.386 2.471 35.315 1.308 0.034 2.113 1.057 0.264 0.035 2.205 1.102 0.738	CM. 2 3 4 5 6 7 1414 1414 1414 1414 1414 1414 1414 14

